



COLUMN DISASSEMBLY & SHIPPING INSTRUCTIONS

The following instructions describe the procedure for column removal and shipping to EMC for AEVIT Steering Control Modifications:

1. Prior to removing the OEM steering column, verify the proper function of the vehicle's steering system. If any binding is detected, or if the steering system is not properly aligned, have the vehicle serviced.
2. Once you have verified that the OEM steering is functioning correctly, rotate the factory steering wheel so that the wheels are in the "straight ahead", centered position and remove the column. Remember, the EMC modification requires 5-10 working days from the receipt of all order requirements. Also, make sure the vehicle is in a place where it can stay, as you will not be able to move the vehicle without the column. Make sure that you use a wheel puller to remove the OEM steering wheel. If you do not, you may damage column shaft bearing which will require replacement of either the bearing or the column prior to modification by EMC. When you remove the column, be careful not to damage the plastic mounting tabs, as these cannot be purchased individually. In the event that EMC receives a column without the mounting tabs in place, we will be forced to return it to you for replacement.
3. Remove the OEM airbag assembly and all connectors attached to the column, including the Multifunction and Ignition switches. You can leave the lock cylinder in place but make sure that the column shaft is free to rotate (i.e. provide key).
4. Remove the OEM knuckle on the end of the column shaft.
5. Test to make sure that the column shaft rotates without binding. If the binding is defective, have it repaired prior to sending the column to EMC.
6. For standard applications, EMC will modify the column in the centered position. If your application is not standard, we may require that you send the steering wheel with the column so that we can verify the center position.
7. Tag your column with your dealer name, account number, and the referencing sales order number.
8. Properly package your column so that the shaft is protected during shipping. DO NOT use packaging peanuts, as this will not adequately protect the column. If you wish, you can purchase a pre-foamed box from EMC for this purpose or you may prefer to mount your column on a wooden frame. If we receive a damaged column, we will be forced to return the column to you for replacement or bill you for the repairs. EMC will not be responsible for damage that occurs during shipping. In either case, EMC will inform you about the situation.

9. The following photographs can be used as a guide to verify that you have removed all necessary components. EMC will not be responsible for items left on the column housing that are not identifiable in the columns below.
10. If you are unsure about either the column disassembly or packaging, please contact EMC Service for assistance.

2001 and Newer Chrysler



Mounting Tabs

1997 and Newer Ford E-Series



1995 and Newer Windstar



*If you are sending either of the Ford Columns with the lock cylinder attached, you must provide the key for the modification.